

VI - DATA SHEET

Accessories - Assembly Kit

Badotherm supplies different types of manifolds. For easy mounting of the manifold to the pressure instrument special assembly kits can be ordered.

MATERIAL SPECIFICATIONS

BOLTS GASKETS ANTI-SEIZE
A2-70 PTFE Copper / Graphite



TECHNICAL SPECIFICATIONS

BOLTS

	7/16" UNF x 7/8"	7/16" UNF x 1.5"	7/16" UNF x 2"
Thread size	7/16" UNF	7/16" UNF	7/16" UNF
Useful length	7/8"	1.5"	2"
Threaded length	29 mm	29 mm	29 mm
Wrench size	5/8"	5/8"	5/8"

materials	ASTM	
A2-70	F 738	
B7	A 193	
B8M cl. 2	A 193	

GASKETS

	Virgin PTFE	Flexible Graphite
Inside diameter	20 + 0.1/ -0.0 mm	19.9 + 0.1/ -0.0
Outside diameter	25.4 + 0.0/ -0.1 mm	25.4 + 0.0/ -0.1
Thickness	2.7 mm	2.9 mm
Temperature limits	-10°C / +80°C	-40°C / +120°C

Note: Gasket dimensions and specifications are in accordance with IEC 61518

Note: The given temperature limits are based on the limits applicable for the transmitter

ANTI-SEIZE

- Copper / Graphite based anti-seize compound supplied in 2 gram pack
- Temperature limits -184°C / +982°C

COMPATIBILITY TABLE

	Virgin PTFE	Flexible Graphite
BDTM925	Kit 4, 5, 6	Kit 14, 15, 16
BDTM931	Kit 7, 8, 9	Kit 17, 18, 19
BDTM933	Kit 1, 2, 3	Kit 11, 12, 13
BDTM936	Kit 1, 2, 3	Kit 11, 12, 13
BDTM955	Kit 7, 8, 9	Kit 17, 18, 19
BDTM956	Kit 1, 2, 3	Kit 11, 12, 13
BDTM957	Kit 1, 2, 3	Kit 11, 12, 13
BDTM958	Kit 1. 2. 3	Kit 11, 12, 13

ASSEMBLY KIT INFORMATION

Virgin PTFE gasket	Flexible Graphite gasket	size	material
Kit 1	Kit 11	7/16" UNF x 7/8"	A2-70 stainless steel
Kit 2	Kit 12		B7 alloy steel
Kit 3	Kit 13		B8M cl. 2 stainless steel
Kit 4	Kit 14	7/16" UNF x 1.5"	A2-70 stainless steel
Kit 5	Kit 15		B7 alloy steel
Kit 6	Kit 16		B8M cl. 2 stainless steel
Kit 7	Kit 17	7/16" UNF x 2"	A2-70 stainless steel
Kit 8	Kit 18		B7 alloy steel
Kit 9	Kit 19		B8M cl. 2 stainless steel

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